

## 7 SERIES **UL - 108** "ULTRA" BRAND HARDENED & GROUND TOOL-ROOM "V" BLOCK



- Used for Grinding, Light Milling, Drilling & Inspection of Round & Square Jobs.
  - Accuracy for Flatness, Squareness and Parallelism within 0.010mm.
  - Can be used on its base, the ends & on either side.
  - Hardness 60±2 Rc.
  - M10 tapping at base M8 tapping on side for clamping on angle plate or face plate or on magnetic chuck.
  - A clamp with cap & adjustable screws prevents tilting of block.
  - A clearance hole at centre for drilling or removing of dowel pins.
- The "V" at stepped end at right angle to the base provides a handy means for holding shouldered studs, round pins etc.

Sr. No.	Cat No.	Size (mm)	Range (mm)
1.	UL-10801	48 square x 90 L.	Ø 5 - Ø 33

## 8 SERIES **UL - 110** "ULTRA" BRAND ROLLER BEARING "V" BLOCK



UL-11003



UL-11001



UL-11002

- Used for checking heavy and odd shaped round jobs.
- Perfectly matched pair. Accuracy :- Parallelity 12 micron for all series.
- Included angle of rollers is 90°.
- Standard bearings are used which are replaceable.
- Jobs don't get damaged due to bearing on top.
- Special sizes suitable for different diameter manufactured on request.

Sr. No.	Cat No.	Size Top (mm)	Size Botom (mm)	Height (mm)	Range (mm)	Load Capacity
1.	UL-11001	150 L x 40W	150 L x 80W	100 H	Ø3 - Ø55	1000 Kgs
2.	UL-11002	150 L x 22W	150 L x 60W	100 H	Ø25 - Ø70	500 Kgs
3.	UL-11003	230 L x 60W	230 Lx100W	150 H	Ø70 - Ø200	1000 Kgs

## 9 SERIES **UL - 309** "ULTRA" BRAND HARDENED & GROUND PRECISION ANGLE PLATE



- Slotted Angle Plate On Request.

- These angle plates are invaluable for accurate work in Tool room, right angle machining & grinding.
- Made from single piece high quality alloy steel.
- Accuracy for Square ness, Flatness & Parallelism is within 0.010mm upto 150L & within 0.015mm upto 300L.
- M6 & M8 tapped holes or slots are provided for clamping.
- Hardness - 60 ± 2 Rc.

### Cat No. Size (mm)

UL-30901	115 H x 150 W x 150 L
UL-30902	150 H x 150 W x 150 L
UL-30903	150 H x 150 W x 225 L
UL-30904	150 H x 225 W x 300 L